

Substance No.: GHSBBG7099

Revision Date 12/31/2014 Version 4.0 Print Date 12/31/2014

### **SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : AZ P4210 Photoresist

Product Use Description : Intermediate for electronic industry

Company : EMD Performance Materials Corp.

An affiliate of Merck KGaA, Darmstadt Germany

One International Plaza, Suite 300

Philadelphia, PA 19113

Telephone : 1-888-367-3275

Emergency telephone number : 1-800-424-9300 (CHEMTREC)

## **SECTION 2. HAZARDS IDENTIFICATION**

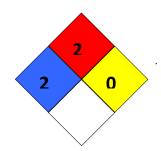
**Emergency Overview** 

**HMIS Classification** : Health hazard: 2

> Flammability: 2 Reactivity: 0 PPE:X

**NFPA Classification** : Health hazard: 2

> Fire Hazard: 2 Reactivity Hazard: 0 Special Hazards: NONE



**GHS Classification** 

Hazard category, Hazard

class

Hazard category, Hazard

class

Hazard category, Hazard

class

: Flammable liquids, Category 3

Eye irritation, Category 2A

Specific target organ toxicity - single exposure, Category 3



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**GHS-Labelling** 

Symbol(s) :





Signal word : Warning

Hazard statements : Flammable liquid and vapour.

Causes eye irritation.

May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary statements : Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No

smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ ventilating/ lighting/ equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge. Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

Wash skin thoroughly after handling.

Wear protective gloves/ protective clothing/ eye protection/

face protection.

Response:

IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue

rinsing.

IF exposed or if you feel unwell: Get medical advice/ attention.

In case of fire: Use dry sand, dry chemical or alcohol-resistant

foam for extinction.

Storage:

Store in a well-ventilated place. Keep cool.

Store in a closed container.

Disposal:

Dispose of contents/ container to an approved waste disposal

plant.

Special labelling of certain mixtures:

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity: < 30 %



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### **SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

## **Hazardous ingredients**

Component	CAS-No.	Weight percent
1-Methoxy-2-propanol acetate	108-65-6	65 - 70
Diazonaphthoquinonesulfonic esters	67829000004-6623P	1 - 5
2-Methoxy-1-propanol acetate	70657-70-4	< 0.3

## Non-hazardous ingredients

Component	CAS-No.	Weight percent
Cresol novolak resin	67829000004-5653P	25 - 30

### **SECTION 4. FIRST AID MEASURES**

## First aid procedures

Inhalation : If inhaled, remove to fresh air. If breathing is difficult, give

oxygen. If symptoms persist, call a physician.

Skin contact : Wash off immediately with soap and plenty of water while

removing all contaminated clothes and shoes. Get medical

attention if irritation develops and persists.

Eye contact : Remove contact lenses. Flush eyes with water at least 15

minutes. Get medical attention if eye irritation develops or

persists.

Ingestion : Keep respiratory tract clear. If conscious, drink plenty of water.

Never give anything by mouth to an unconscious person.

Obtain medical attention.

## **SECTION 5. FIREFIGHTING MEASURES**

## Flammable properties

Flash point :  $112 \,^{\circ}\text{F} (44 \,^{\circ}\text{C})$ 

Method: closed cup



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Fire fighting

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or

carbon dioxide.

Further information : In the event of fire, wear self-contained breathing apparatus.

> Use personal protective equipment. Cool containers/tanks with water spray.

Protective equipment and precautions for firefighters

Specific hazards during

firefighting

: As the product contains combustible organic components, fire

will produce dense black smoke containing hazardous

products of combustion (see section 10).

**SECTION 6. ACCIDENTAL RELEASE MEASURES** 

Environmental precautions : Do not allow entry to drains, water courses or soil

Prevent spreading by use of suitable barriers.

Local authorities should be advised if significant spillages

cannot be contained.

Methods for containment /

Methods for cleaning up

: Wearing appropriate personal protective equipment, contain spill, ventilate area of spill or leak, remove all sparking devices or ignition sources, collect onto inert absorbent, and place in a

suitable container.

**SECTION 7. HANDLING AND STORAGE** 

Handling

Handling : Do not breathe vapours or spray mist.

Do not get on skin or clothing.

For personal protection see section 8.

Use only in area provided with appropriate exhaust ventilation.

Advice on protection against

fire and explosion

: Keep away from heat and sources of ignition.

Take measures to prevent the build up of electrostatic charge.

Avoid shock and friction.

Storage

Further information on storage conditions

: Keep container tightly closed in a dry and well-ventilated

May liberate combustible solvent vapors.

Store at appropriate temperature. See label for details.



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### **SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

## **Exposure Guidelines**

## Components with workplace control parameters

Components	CAS-No.	Control parameters	Basis
1-Methoxy-2-propanol acetate	108-65-6	TWA: 50 ppm	US WEEL

**Engineering measures** 

Engineering measures : Handle only in a place equipped with local exhaust (or other

appropriate exhaust).

Personal protective equipment

Eye protection : Safety eyewear to protect against splashes.

Hand protection : Solvent-resistant gloves

Skin and body protection : Clothing suitable to prevent skin contact.

Respiratory protection : In the case of vapour formation use a respirator with an

approved filter.

Respirator with filter for organic vapour Use NIOSH approved respiratory protection.

Hygiene measures : Observe the usual precautions when handling chemicals.

#### **SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

**Appearance** 

Form : Liquid

Color : Clear,amber-red

Odor : Strong, characteristic odor.

Safety data

Flash point : 112 °F (44 °C)

Method: closed cup



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Starts to boil : 293 °F (145 °C)

Vapour pressure : 3.2 Torr

at 68 °F (20 °C)

Density : ca.1 g/cm3

at 68 °F (20 °C)

Water solubility : The solvent is partially water soluble but the product forms two

layers.

VOC : 685 g/l (Calculated value)

Loss on drying : < 70 %

### **SECTION 10. STABILITY AND REACTIVITY**

Conditions to avoid : Avoid contact with oxidizing agents.

Avoid contact with strong acids.

Avoid contact with alkaline materials.

Hazardous decomposition

products

: Hazardous decomposition products due to incomplete

combustion

Carbon monoxide, carbon dioxide and unburned

hydrocarbons (smoke).

Hazardous reactions : Hazardous polymerisation does not occur.

Chemical stability : Stable under normal conditions.

## **SECTION 11. TOXICOLOGICAL INFORMATION**

### **Data for AZ P4210 Photoresist**

Further information : No toxicological testing was carried out on the preparation.



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## Data for 1-Methoxy-2-propanol acetate (108-65-6)

Acute oral toxicity : LD50: 8,532 mg/kg

Species: rat

Acute inhalation toxicity : LC50: > 23.8 mg/l

Exposure time: 6 h

Species: rat

Acute dermal toxicity : LD50: > 5,000 mg/kg

Species: rabbit

Skin irritation : Result: non-irritant

Eye irritation : Result: Moderate eye irritation

Source: Supplier MSDS

Sensitisation : Species: Guinea pig

Result: non-sensitizing

**Toxicology Assessment** 

CMR effects : Teratogenicity:

Oral and Inhalation developmental toxicity studies were conducted in pregnant rats and rabbits with PGMEA (1-Methoxy-2-propanol acetate) containing approximately 2% beta isomer (cited in 1-METHOXY-2-PROPANOL ACETATE OECD SIDS Report). No statistically significant effects were noted in developmental parameters at any of the dose levels tested (Oral study - up to 1,000 mg/kg/day and inhalation

study - up to 4000 ppm).



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## Data for 2-Methoxy-1-propanol acetate (70657-70-4)

Acute inhalation toxicity : Data refers to Beta Isomer

**Toxicology Assessment** 

CMR effects : Teratogenicity:

The beta isomer, 2-Methoxy-1-propanol acetate, was tested by itself for developmental/teratogenic effects in pregnant rats and rabbits. Developmental/teratogenic effects were observed in both species via the inhalation route of exposure. In rabbits, the effects only occurred in the highest dose group (545 ppm) in absence of any significant maternal toxicity. In rats, these effects were also only observed in the highest dose group, but in the presence of significant maternal toxicity, which placed the cause of the developmental effects in question. The No Observable Adverse Effect Level, NOAEL, for the inhalation exposures in rabbits with the pure beta isomer was determined to be 145 ppm, this equates to exposure of 1-Methoxy-2-propanol acetate with a level of beta isomer > 2%. Since this Product formulation contains < 0.3% of the beta isomer, it is judged that exposure to this product

## Data for Diazonaphthoquinonesulfonic esters (67829000004-5546P)

Acute oral toxicity : LD50 Oral: > 5,000 mg/kg

Species: rat

By analogy with a similar product.

Skin irritation : Species: rabbit

Result: No skin irritation

Eye irritation : Species: rabbit

Result: slight irritant effect - does not require labelling

formulation does not pose a reproductive hazard.

Classification: not irritating

#### **SECTION 12. ECOLOGICAL INFORMATION**

## **Data for AZ P4210 Photoresist**

Additional ecological

information

: No ecological testing was carried out on the preparation.



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## Data for 1-Methoxy-2-propanol acetate (108-65-6) Ecotoxicity effects

Toxicity to fish : LC50: 100 - 180 mg/l Exposure time: 96 h

Species: Oncorhynchus mykiss (rainbow trout)

: LC50: 161 mg/l Exposure time: 96 h Species: Fish general (Pisces)

: NOEC: 100 mg/l Exposure time: 96 h

Species: Fish general (Pisces)

Toxicity to daphnia and other

aquatic invertebrates

: EC50: > 500 mg/l

Species: Daphnia magna

Toxicity to bacteria : EC20: 1,000 mg/l

Exposure time: 30 min Species: activated sludge

## Elimination information (persistence and degradability)

Biodegradability : Method: OECD 302 B

: The product is biodegradable.

## Data for Diazonaphthoquinonesulfonic esters (67829000004-5546P)

## **Ecotoxicity effects**

Toxicity to fish : LC50: 20 - 50 mg/l Exposure time: 96 h

Species: Danio rerio (zebra fish) By analogy with a similar product.

Toxicity to bacteria : EC50: > 1,000 mg/l

Method: OECD 209

## Elimination information (persistence and degradability)

Biodegradability : Result: Not readily biodegradable.

Method: OECD 301 D

## Further information on ecology

Chemical Oxygen Demand

: 1.716 mg/g

(COD)



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### **SECTION 13. DISPOSAL CONSIDERATIONS**

Further information : Dispose of as hazardous waste in compliance with local and

national regulations.

For disposal, this material is a flammable hazardous waste

under RCRA.

Contaminated packaging : Empty containers should be taken to an approved waste

handling site for recycling or disposal.

RCRA hazardous waste : RCRA number: D001

Yes -- If it becomes a waste as sold.

### **SECTION 14. TRANSPORT INFORMATION**

#### DOT

Not restricted

**IATA** 

UN number : 1993

Description of the goods : Flammable liquid, n.o.s.

(2-Methoxy-1-methylethyl acetate)

Class : 3
Packing group : III
Labels : 3
Environmentally hazardous : no

Additional data for transport : PASSENGER AIRCRAFT SHIPMENT OF GLASS

CONTAINERS > 2.5L NOT PERMITTED. CARGO AIRCRAFT

ONLY!

**IMDG** 

UN number : 1993

Description of the goods : FLAMMABLE LIQUID, N.O.S.

(2-Methoxy-1-methylethyl acetate)

Class : 3
Packing group : III
Labels : 3
EmS Number 1 : F-E
EmS Number 2 : S-E
Marine pollutant : no
Environmentally hazardous : no



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#### **SECTION 15. REGULATORY INFORMATION**

**Notification status** 

TSCA : All components of this product are listed on the TSCA

Inventory.

**DSL** : All components of this product are on the Canadian DSL.

WHMIS Classification : B3: Combustible Liquid

Canadian PBT Chemicals : This product does not contain any components on the DSL that

are classified as Persistent, Bioaccumulative and Toxic (PBT)

under CEPA.

CERCLA Reportable

Quantity

This material does not contain any components with a CERCLA RQ.

Carcinogenicity

IARC No component of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

**OSHA**No component of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential carcinogen

by OSHA.

NTP No component of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP

ACGIH No component of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential carcinogen

by ACGIH.

**EPCRA - Emergency Planning and Community Right-to-Know Act** 

SARA 302 Reportable

Quantity

: This material does not contain any components with a SARA

302 RQ.

SARA 304 Extremely

: This material does not contain any components with a section

**Hazardous Substances** 304 EHS RQ.

**SARA 313**: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.



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Clean Air Act

Ozone-Depletion : This product neither contains, nor was manufactured with a Potential : Class I or Class II ODS as defined by the U.S. Clean Air

Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

**US. Clean Air Act - Hazardous Air Pollutants (HAP)** 

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

US. Clean Air Act Section 112(r); Regulated toxic and flammable substances for Accidental Release Prevention - 40 CFR 68.130 (subpart F)

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

US. Clean Air Act Section 111 SOCMI Intermediate or Final Volatile Organic Compunds (VOC) - 40 CFR part 60.489

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

### **Clean Water Act**

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

### **US State Regulations**

Massachusetts Right To Know Components

: No components are subject to the Massachusetts Right to

Know Act.

Pennsylvania Right To Know Components

: 1-Methoxy-2-propanol acetate 108-65-6

Cresol novolak resin 67829000004-5653P

Diazonaphthoquinonesulfonic

esters

67829000004-6623P



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New Jersey Right To Know Components

: 1-Methoxy-2-propanol acetate 108-65-6

Cresol novolak resin 67829000004-5653P

Diazonaphthoquinonesulfonic

esters

67829000004-6623P

California Prop. 65 Components : This product does not contain any chemicals known to State of

California to cause cancer, birth defects, or any other

reproductive harm.

#### **SECTION 16. OTHER INFORMATION**

This information is supplied under the OSHA Hazard Communication Standard, 29 CFR 1910.1200, and is offered in good faith based on data available to us that we believe to be true and accurate. For any sub-heading within any section not addressed herein, no relevant information is determined or applicable. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable to the material. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate for that use. No warranty, express or implied, is made regarding the accuracy of this data, the hazards connected with the use of the material, or the results to be obtained from the use thereof. We assume no responsibility for damage or injury from the use of the product described herein. Data provided here are typical and not intended for use as product specifications.